

## **Inspection Report**

Report No: 60156

Manufacturer: Bounce Now

Size:

**Tag No:** 43046

19.1m x 3m x 3.1m

**Date:** 22 Mar 2019

Type: Assault Course

Serial Number: 200319-04-01/02/03



## **Automated Test Sheet**

| Anchorage            |      | Detail      | Totally Enclosed Details   |        | Detail                              | Additional Details   | Detail            |  |
|----------------------|------|-------------|--|--------|-------------------------------------|--|-------------------|--|
| Anchor Points        | Pass |             | Exits  | N/A    |                                     | Anchor Type  | PVC metal Triangl |  |
| Anchor Accessories   | Pass |             | Exit Markings  | N/A    |                                     | Number of Anchors  | 20                |  |
| Structure            |      |             | Independent Support  | N/A    |                                     | Open Side Fall-off Height  | 0.56M             |  |
| Seam Security        | Pass |             | Emergency Lighting   | N/A    |                                     | Inside Wall Height   | 1.8M              |  |
| Stitching            | Pass |             | Deflation of the User Area   | N/A    |                                     | Play Area  |                   |  |
| Blower Tube          | Pass | Slides      |  |        |                                     | Max User Height  | Max No. Users     |  |
| Walls & Towers       | Pass |             | Height of Walls  | Pass   | Enclosed                            | 1.0 metre  | 6                 |  |
| Step/Ramp Size       | Pass | H1.27 L77cr | nRun Out   | Pass   | ro1.4 sl2.0                         | 1.2 metre  | 6                 |  |
| Grounding            | Pass |             | Clamber Net  | N/A    |                                     | 1.5 metre  | 6                 |  |
| Sharp Angles         | Pass |             | Slide Sheet  | Pass   |                                     | 1.8 metre  | 6                 |  |
| Pressure             | Pass |             | Blower   |        |                                     |  |                   |  |
| Fall Off Height      | Pass |             | Suitability  | Pass   |                                     | Place of Test  | ABC Margate       |  |
| Trough Depth         | Pass |             | Inlet and Outlet Mesh  | N/A    |                                     | Notes:  2 Extra tie down points added to the middle crawl section by the customer.  Use Mats on all open areas.  This can be used as a 2 part or 3 part obstacle course.  Make sure users crawl through the middle section and |                   |  |
| Entrapment           | Pass |             | Cable and Plug   | N/A    |                                     |  |                   |  |
| Stability            | Pass |             | Impeller   | N/A    |                                     |  |                   |  |
| Deflation/Evacuation | Pass |             | Return Flap  | N/A    |                                     |  |                   |  |
| Air Loss             | Pass |             | PAT Test   | N/A    |                                     |  |                   |  |
| Markings             | Pass |             | Blower Type  | Gibbon | Gibbons Metal do not climb over it. |  |                   |  |
| Identification       | Pass |             | Blower Size  | 1.5HP  |                                     |  |                   |  |
| Materials            |      |             | Risk Assessment Notes:   |        |                                     |  |                   |  |
| Fabric (Fire)        | N/A  | Manufacture | r Round openings stop you falling out of the entrance<br>once inside so the step being a little short should not<br>be a problem |        |                                     |  |                   |  |
| Fabric Strength      | N/A  | Manufacture |  |        |                                     |  |                   |  |
| Zips                 | Pass |             | be a problem   |        |                                     |  |                   |  |
| Thread               | Pass |             |  |        |                                     |  |                   |  |
| Ropes                | Pass |             |  |        |                                     |  |                   |  |
| Netting              | Pass |             |  |        |                                     |  |                   |  |
| Windows              | N/A  |             |  |        |                                     |  |                   |  |
| Artwork              | Pass |             |  |        |                                     |  |                   |  |

## **Initial Test**

I certify that the inflatable play equipment identified by means of the PIPA tag attached to the unit (number as above) was tested in accordance with the European Standard BS EN 14960:2013 and

## **PASSED**

If you suspect that this report is not genuine or has been altered, you can check the equipment's test status by visiting www.pipa.org.uk and entering the tag number shown above. Please report any irregularities using the contact details below.



Report Expiry Date: 21 Mar 2020

Inspection Body: Inflatable PIPA Testing

Print Name: David Tofton

Signature: /

E: info@pipa.org.uk